



## GLOVE BOXES EXPERT











## **SPECIAL THANKS**

We would like to thank our customers for their trust and loyalty. The dynamic and intelligent relationship we maintain with them is particularly inspiring. Sharing ideas boost our performance towards enhanced quality and reliability.

Let us not forget our employees, agents and sales representatives. Our success rests on their skills, reliability and investment which are an essential part of our corporate culture.

Last but not least, we would like to thank our longterm suppliers for their participation and the important technical support they provide for standard and custom installations.

JACOMEX is a member company of The GloveBoxes Group



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## **MARKETS - APPLICATIONS**



#### RESEARCH

Organic and Organometallic Chemistry. Catalysis. Electrochemistry. Physics. Materials, Polymer and Surface Science. Molecular Biology, Metalloproteins. Biochemistry, Geoscience, Anaerobia...



Operators and products protection Filtration, drying, scaling, toxic or hygroscopic powder repacking. Chemical synthesis and handling of APIs, CMR, cytotoxic, microorganisms and pathogens samples. Clean environments ISO5 14644-1...



Aeronautics, Titanium and superalloys welding. Additive Manufacturing and Powders. Chemistry, Enhanced Oil Recovery and Petrochemistry. Defense and Microelectronics. Studies and processes on air sensitive materials. Food industry...



Radioprotection, R&D on nuclear combustibles. Waste sorting and disposal. Corrosion study, new materials, R&D on future reactors, sodium and MOX. Nuclear materials analysis lines...



Lithium Batteries, Graphene, Supercapacitators, Fuel cells, Hydrogen storage, TFD techniques, Organic and Flexible Electronics, OPVs and Perovskite solar cells, OLEDs, OTFTs, OLAE, EPDs, 2D materials, Quantum Dots, Biosensors, OFETs, MOSFETs, Semiconductors, Nanotechnologies...



LEADER IN **DESIGN AND MANUFACTURING** OF INERT GAS PURIFICATION UNITS, GLOVE BOXES / ISOLATORS CONTAINMENT ENCLOSURES OF ALL DIMENSIONS

JACOMEX manages your project from targeting your needs to delivering the installation.

Combining human commercial and technical supports with modern fabrication tools is the key to provide the necessary expertise and flexibility to design perfectly fitted modular and custom installations.









1940



1980

## AN INTERNATIONAL CONSULTING SERVICE

Experienced men with a close and responsive presence. (Design office, Methods office, Manufacturing, Assembly, tests)



# **1500 INSTALLATIONS**

**Ergonomics – Enhanced user experience – Silent functioning** Design and project management – Technical support

International Presence COUNTRIES







Jacomex at a glimpse

- Standard, modular and customized glove boxes
- Glove Boxes dimensions

## JACOMEX AT A GLIMPSE

A wide range of glove boxes for targeted applications



## **NEGATIVE-PRESSURE** HANDLING **PROTECTING THE OPERATOR AND ENVIRONMENT** AIR OR INERT GAS – HEPA FILTERS



GLOVE BOXES EXPERT



## POSITIVE-PRESSURE HANDLING PROTECTING THE PRODUCT INERT GAS

PURE GLOVE BOXES PURE WITH STAND-ALONE UNIT < 1PPM H<sub>2</sub>0 & O<sub>2</sub> Pages 10-15 **G BOX** GLOVE BOX WITH COMPACT PURIFICATION UNIT Pages 16 < 1PPM H<sub>2</sub>0 & O<sub>2</sub> ----**G MEGA** MODULAR GLOVE BOX UNDER REGULATED Page 17 ATMOSPHERE





Page 21







#### **PURIFICATION UNIT**

- ▼ Single-line H<sub>2</sub>O O<sub>2</sub> stand-alone purification unit
- ▼ Leak rate <10E-5mbar l/s
- Closed-loop circulation, 30m<sup>3</sup>/h flow
- Automatic regeneration
- Regeneration N<sub>2</sub> or Ar + 3-10% H<sub>2</sub>
- Purification capacity Core-8
  - 36 L O<sub>2</sub>
  - 1000 g H<sub>2</sub>O



SF

MODULAR EQUIPMENT

Wide range of common equipment and options for all traditional glove boxes applications

- Mini vacuum chamber Ø 150
- Solvent trapping
- ▼ Freezer (range down to -40°C)
- Antistatic solutions
- **Filters**
- ▼ Microscopes
- ▼ Feedthroughs

### **PURIFIED GLOVE BOX : STANDARD RANGE**

- For Academic Research, start-ups and industries
- Protection of quality products for standard needs under ultra-pure atmosphere

#### **TECHNICAL DATA**

- Tightness Class 1 according to ISO 10648-2 (oxygen method) Leak rate < 5.10E-4/h (0.05 Vol%/h)</li>
   EPDM gaskets with high chemical resistance
   Glovebox - vacuum chamber - piping: stainless steel X2CrNi18-9 (AISI304L)
   Manual vacuum chamber Ø 400 Length 600 mm Inner sliding tray - Removable rails Leak rate <10E-5mbar I/s</li>
- Front panel: sapphire polycarbonate laminated mineral glass
- 🔻 Polymer glove rings Ø 220 mm Antistatic gloves
- Lighting from the ceiling (LED spotlights)
- 🔻 6 stainless steel shelves (height-adjustable)
- 1 electrical feedthrough 230V + 6 blank feedthroughs for ISO KF40
- Automatic regulation (positive or negative pressure)
- Remote stand-alone H<sub>2</sub>O O<sub>2</sub> purification unit

Pre-equipped modules for plug-and-play extension

High purification capacities designed to purify no less than

Purification loads among the most quantitative on the

Short purification circuit - Enhanced performance

7" HD color touch screen: new intuitive menus, integrated assistance, user management, traceability, graphs and alarms...



- $\bigtriangledown$  Storing
- $\nabla$  Preparation
- $\nabla$  Scaling
- $\bigtriangledown$  Chemical reactions and synthesis
- ▽ Organometallic chemistry
- $\bigtriangledown$  Material Science
- $\bigtriangledown$  Chromatography
- $\bigtriangledown$  Experiments under strict anaerobic
- $\bigtriangledown$  Parts assembling
- $\nabla$  Crystallography
- $\bigtriangledown$  Electrochemical assembling and tests

**NEW HMI INTERFACE** 

**ADVANTAGES** 

2 to 3 modules

Short delivery time

market for equivalent range

Easy and accessible maintenance

Long service life - Low operating costs

Comfortable to use - Quiet

Pressure regulation without vacuum pump

(positive pressure/negativepressure)

- High definition 7" display with great legibility
- Intuitive navigation with a lot of user-friendly menus
- Adjustable parameters, continuous recording and graphs
- Integrated PLC assistance and maintenance for clear and optimal operating and ease of use



N

ENERGY



24/24 Energy-Saving Mode

In standby and in use









#### **PURIFICATION UNIT**

- ▼ Single-line H<sub>2</sub>O O<sub>2</sub> stand-alone purification unit
- Leak rate <10E-5mbar l/s</p>
- Closed loop circulation Adjustable flow rate 0-120m<sup>3</sup>/h
- Automatic regeneration
- Regeneration N<sub>2</sub> or Ar + 3-10% H<sub>2</sub>
- Purification capacity Core-10
  - 45 L O<sub>2</sub>
  - 1250 g H<sub>2</sub>O



#### FLEXIBILITY AND MODULARITY

Workstation: single-sided - double-sided Numerous options for all processes in R&D and production

- Mini vacuum chamber Ø 150
- Mini heating vacuum chamber Ø 150
- ▼ T-shaped vacuum chamber
- Solvent trap
- Freezer (range down to -40°C)
- Anti-static solutions
- ▼ Filters
- Microscopes
- Feedthroughs

Data on purification systems p24 - 26

### **PURIFIED GLOVE BOX: MODULAR RANGE**

- Excellent performance for any industrial or experimental development requiring modularity and high purity of the atmosphere.
- Recommended for the integration of scientific instrumentation, measurement and analysis devices and in process improvement.

#### **TECHNICAL DATA**

- Tightness Class 1 according to ISO 10648-2 (oxygen method)Leak rate < 5.10E-4/h (0.05 Vol%/h)</li>
  EPDM gaskets with high chemical resistance
  Glovebox vacuum chamber piping: stainless steel X2CrNi18-9 (AISI304L)
  Programmable automatic vacuum chamber Ø 400 Length 600 mm Inner sliding tray - Removable rails Leak rate <10E-5mbar I/s</li>
  Front panel: sapphire polycarbonate - laminated mineral glass
  Polymer glove rings Ø 220 mm - Antistatic butyl gloves
  Lighting from the ceiling (LED spotlights)
  6 stainless steel shelves (height-adjustable)
  1 electrical feedthrough 230V + 6 blank feedthroughs for ISO KF40
  Automatic regulation (positive or negative pressure)
  - Remote stand-alone H<sub>2</sub>O O<sub>2</sub> purification unit
  - 7" HD color touch screen: new intuitive menus, integrated assistance, user management, traceability, graphs and alarms...

#### ADVANTAGES

- Versatility: flexible standard design
- Customized project management The basic essentials Technical support, simulation on 3D drawings, verification of the technical and ergonomic layout.
- Short purification circuit Optimised performance
- Increased purification capacities designed for larger volumes and longer regeneration times
   Purification loads among the most quantitative on the market for equivalent range.
- Pressure regulation without vacuum pump (positive pressure/negativepressure)
- Comfortable to use Quiet
- Easy and accessible maintenance Long service life - Low operating costs

#### NEW HMI INTERFACE

- High definition 7" display with great legibility
- Intuitive navigation with a lot of user-friendly menus
- Adjustable parameters, continuous recording and graphs
- Integrated PLC assistance and maintenance for clear and optimal operating and ease of use

#### POSSIBLE APPLICATIONS...

- $\bigtriangledown$  Materials science and polymers
- $\bigtriangledown$  Synthesis chemistry
- $\bigtriangledown$  Assembly and characterisation of lithium-ion batteries
- $\bigtriangledown$  Biology and all kind strong anaerobic atmospheres
- $\bigtriangledown$  Innovative materials, materials chemistry, silicone chemistry
- igtarrow Welding of titanium parts for the aeronautics industry.

24/24 Energy-Saving Mode In standby and in use During handling













#### **PURIFICATION UNIT**

- ▼ Single line H,O O, stand-alone purification unit
- Leak rate <10E-5mbar l/s</p>
- Closed loop circulation Adjustable flow rate 0-120m<sup>3</sup>/h
- Automatic regeneration
- Regeneration N<sub>2</sub> or Ar + 3-10% H<sub>2</sub>
- Purification capacity Core-12
  - 55 L O<sub>2</sub>
  - 1500 g H<sub>2</sub>O
- ▼ Options: double-line H,O O, stand-alone purification units



#### LIMITLESS CUSTOMIZATION

Design and operating adapted to any specific or complex processes

- Interconnectable glove boxes modules
- Customized dimensions and shapes
- 100% compatible with all options and equipment at JACOMEX
- Flexible and scalable design.
   Designed for the integration of simple and sophisticated machinery and instrumentation
- Standard configuration and options
  - Design: 100% removable rounded corners
  - Surface finish: satin electropolished
  - Stainless steel quality: AISI 304L AISI 316L (1.4306) (1.4404)

### PURIFIED GLOVE BOX: PREMIUM AND FULLY CUSTOMIZABLE



- High Purity and Special Design adapted to any specific project, scientific and industrial process in development or at pilot stage
- Recommended for mass production and characterisation under pure atmosphere, integration of equipment and machines as well as processes requiring configurable controls, automation and safety

#### **TECHNICAL DATA**

▼	<b>Tightness Class 1</b> according to ISO 10648-2 (oxygen method) Leak rate < 5.10E-4/h (0.05 Vol%/h)
▼	EPDM gaskets with high chemical resistance
▼	Glovebox - vacuum chamber - piping: stainless steel X2CrNi18-9 (AISI304L)
•	Programmable automatic vacuum chamber Ø 400 Length 600 mm Inner sliding tray - Removable rails Leak rate <10E-5mbar l/s
▼	Front panel: sapphire polycarbonate - laminated mineral glass
▼	Polymer glove rings Ø 220 mm - Antistatic butyl gloves
▼	Lighting from the ceiling (LED spotlights)
▼	6 stainless steel shelves (height-adjustable)
-	
	1 electrical feedthrough 230V + 6 blank feedthroughs for ISO KF40

Remote stand-alone H<sub>2</sub>O - O<sub>2</sub> purification unit

10" HD color touch screen: new intuitive menus, integrated assistance, user management, traceability, graphs and alarms...

24/24 Energy-Saving Mode In standby and in use During handling





#### **ADVANTAGES**

- Flexibility Ability to integrate equipment and machinery
- Customized project management Information Folder technical support, 3D drawings simulation, technical and ergonomic setup approval
- 4 large-capacity purification models available: Core-12, Core-24P, Core-24S, P(sys)-IV
   Processing of larger volumes , severe or tricky conditions, regenerations at widely spaced intervals
   Purification loads among the most quantitative on the market for equivalent range.
- Pressure regulation without vacuum pump (positive pressure/negativepressure)
- Comfortable to use Quiet
- Easy and accessible maintenance
- Long service life Low operating costs
- Hazardous inert atmospheres: (operating in negative pressure) : address us for designing a fitted security configuration (specific equipment recommended).

#### POSSIBLE APPLICATIONS...

- $\bigtriangledown$  Materials physics and nanotechnologies
- $\bigtriangledown$  Powder processes
- ▽ Development of all-solid-state batteries and lithium alternatives
- $\nabla$  Oven processes (treatment, sintering, annealing)
- ▽ Organic electronic materials: 2<sup>nd</sup> and 3<sup>rd</sup> generation solar cells (thin films, perovskites, multijunction, DSSC...), Quantum Dots, graphene and 2D materials.
- $\bigtriangledown$  Welding of large parts in titanium and alloys for the aeronautical, naval and automotive industries
- $\bigtriangledown$  Research and control of experiments on nuclear materials, sensitive to atmospheric components

- NEW HMI INTERFACE HD 10" DISPLAY: even larger for greater ergonomics
- Intuitive navigation with a lot of user-friendly menus
- Adjustable parameters, continuous recording and graphs
- Integrated PLC assistance and maintenance for clear and optimal operating and ease of use
- Configurable indicator light. All features on our separate brochure



### **REGULATED GLOVE BOX**

- For scientific and industrial applications
- Regulated and climatic custom glove boxes
- Glove boxes under pure inert gas (%) operating in negative pressure









#### ADVANTAGES

- Flexible and easily upgradable design
- Standard and custom models
- Possible connection with other range of JACOMEX glove boxes
- Ideal for controlled atmospheres with automatic regulation of moisture (0-70%RH) and/or oxygen (<1%O<sub>2</sub>)
- Wide range of transfer systems
- 3D design drawings

#### **TECHNICAL DATA**

- Tightness class 1 according to ISO 10648-2 (oxygen method) Leak rate < 0.05 Vol%/h</li>
- Silicon-free gaskets (removable panels)
- Chamber: stainless steel X2CrNi18-9 (AISI 304 L)
- Front panel: polycarbonate mineral laminated glass
- Roof lighting (LED spotlights)
- Height adjustable stainless steel shelves
- 1 electrical feedthrough 230V + 2 ISO KF40 blank feedthroughs
- Automatic pressure regulation
- Compatible with all JACOMEX options and equipment

#### POSSIBLE APPLICATIONS...

- $\nabla$  Configurable climatic chambers:
  - Moisture (% RH): drying and/or humidification
  - Temperature: heating and/or air-conditioning
- $\bigtriangledown\,$  Development of Perovskite photovoltaic cells (PSC)
- $\bigtriangledown$  Low-oxygen reducing atmospheres against flammability or explosiveness (chemical substances, powders...)





### **MODULAR GLOVE BOXES**

 Under purified controlled atmosphere for industrial applications and production







#### POSSIBLE APPLICATIONS...

- $\bigtriangledown$  Additive Manufacturing
- $\bigtriangledown$  Aeronautics
- $\bigtriangledown$  Integration of industrial robots
- $\nabla\,$  Machines and processes securing under reducing atmosphere
- $\nabla\;$  Cowling of installations or assembly-lines under anti-oxidizing and/or low-hygrometry atmosphere

#### **ADVANTAGES**

- Based on Meccano<sup>®</sup> system, robust, dedicated to industrial manufacturing
- Combinable elements: can yield endless custom solutions based on standard components
- Easy-removable mechanical design for:
  - fast and easy maintenance of internal production machines and tools
  - installations relocation
  - components recycling in case of reconfiguration or extension

#### **TECHNICAL DATA**

- **Tightness class 1** according to ISO 10648-2 compatible with purified inert atmospheres
- Stainless steel profiles X2CrNi18-9 (US 304 L)
- All dimensions by 100 mm increments in all 3 dimensions
- Volumes until 150m<sup>3</sup> Unlimited lengths
- EPDM gaskets
- Panels: polymer mineral laminated glass stainless steel
- Access and transfer: vacuum chamber, doors, hatches, intervention airlock...









#### Design

- Stainless steel: AISI 316L
- Design: rounded corners
- Surface finish: polished electropolished
- Transfer systems
   Airlock chamber Bag rings RTP

#### Protection equipment

- Particules: H13 filters nuclear grade
- Radioiodine: activated charcoal, Ki impregnated
- Biological protection: according to activity level and process glass panels or lead-acrylic
- Operator safety: pressure control and safety valve





#### **INDUSTRY - RESEARCH:** CMR, TOXIC FUMES, MICRO POWDERS, NANOPARTICLES

#### Design

- Stainless steel: AISI 304L 316L
- Design: modular, rounded corners
- Surface finish : polished electropolished
- Transfer systems
  - Airlock chamber Bag rings RTP
- Protection equipment
  - Particules: filters H13-H14
  - Solvents: activated charcoal
  - Toxic fumes : activated charcoal (specific impregnation)
  - Working panel: quick-opening mineral glass lifting panel
  - or polycarbonate sapphire
  - Operator safety: pressure control and safety valve



### **HIGH SECURITY GLOVE BOXES**

• For a reliable operator and environment protection

#### **TECHNICAL DATA**

Tightness class 1	according to ISO 10648-2
(oxygen method)	Leak rate < 0.05 Vol%/h

- Gaskets: nitrile (modular design) EPDM (rounded corners)
- Chamber: stainless steel X2CrNi18-9 / AISI 304 L (option 316L)
- Front panel: polymer mineral laminated glass
- 1 pressure gauge

Roof lighting (LED spotlights)

Height adjustable stainless steel shelves

1 electrical feedthrough 230V + 2 ISO KF40 blank feedthroughs

Glove rings: polymer – stainless steel

Gloves: Butyl – CSM – EPDM – Polychloroprene - Latex

Negative pressure is automatically maintained and a security flow is automatically triggered in case of containment breach (regulation valve option)



Nuclear glove box on analysis line [Safeguards Analytical Labs - IAEA]



Nuclear glove box with safety valve and biological lead glass protection



Glove box for Industry: maintenance and secured recycling of asbestos waste [aeronautics]

#### **ADVANTAGES**

- Flexible and easily upgradable according to use
- Customized project follow-up: Technical support, 3D drawings simulation, technical and ergonomic setup approval.
- Versatility
- Level of security adaptable according to products dangerousness and manipulated substances
- Optimal protection of the operator and environment thanks to JACOMEX valves
- The wide range of equipment and options allow to answer all your requirements





FILTERED INERT GAS

#### **ISOLATOR**

- Technicity, performances and enhanced finishing for demanding processes
- **Available options:** 
  - Laminar flow
  - Bio-decontamination H,O,
  - O, Purification (anaerobia 1ppm)

#### • Normative framework:

- Compliance with ISO 14644-1, ISO 10648-2.
- Engineering (GEP) and manufacturing (GMP) compliance
- Compliance with FDA 21CFR part.11 and computerised systems GAMP5









#### **TECHNICAL DATA**

- Tightness class 1 according to ISO 10648-2 (oxygen method) Leak rate < 0.05 Vol%/h
- Gaskets: EPDM silicone FDA
- Rounded corners chamber: stainless steel AISI 304L AISI 316L Surface finish: electropolished
- Front panel: mineral laminated glass
- Roof lighting (LED spotlights)
- Easy-to-clean stainless steel shelves
- 1 electrical feedthrough 230V + 2 ISO KF40 blank feedthroughs
- Glove rings: stainless steel
- Interface: 7" colour touch-screen
- Automatic pressure regulation

#### **ADVANTAGES**

- Custom design
- Operators-products-environment protection
- Customized project follow-up: Technical support, 3D drawings simulation, technical and ergonomic configuration approval
- Equipment fully adjustable according to the application:
  - Filters: HEPA H13-H14 or ULPA
  - Transfer systems: airlock bag-in-bag-out RTP
  - Controlled atmosphere: moisture (0-70%RH) and/or oxygen control
  - Operator security: JACOMEX pressure regulation and security valve
  - Particule cleanliness according to ISO 14644-1 (class ISO5 when not operating)

#### POSSIBLE APPLICATIONS...

- ▽ Quality control, Galenic R&D
- $\nabla$  Scaling and packaging of toxic and hygroscopic powders
- abla Chemical synthesis and manipulation of active principles, cytotoxic and OEB4 - OEB5 products
- $\nabla$  Surgical implants manufacturing for the medical field
- abla Development of nanoparticulate anti-cancer active ingredients
- $\bigtriangledown$  Microbiome science







#### **TECHNICAL DATA**

- Tightness class 1 according to ISO 10648-2 (oxygen method) Leak rate < 0.05 Vol%/h</p>
- Removable front panel: PMMA, polycarbonate, PVC, mineral laminated glass
- Roof lighting (LED spotlights)
- 1 electrical feedthrough 230V + 2 ISO KF40 blank feedthroughs
- Automatic pressure regulation

#### **ADVANTAGES**

- Choice of material: Corian, PMMA, PVC, PE
- Flexibility: options and equipment fitted to you application
- Dimensions: standard and custom

#### POSSIBLE APPLICATIONS...

 $\nabla\,$  Polymer glove boxes can be used for most of the applications related to operators or products protection

#### **CORIAN :** A MULTI-BENEFIT MATERIAL

- Frequently used by health facilities, Corian is a polymer material renowned for its lifespan, resistance to shock and chemicals and its hygienic and antibacterial properties
- Its opaque and luminous aspect, well appreciated for glove boxes, greatly participates to the working comfort

## DIMENSIONS AND DESIGN: PURE RANGE













GLOVE BOXES EXPERT







CLASSIC DESIGN



CUSTOM DESIGN (EXEMPLE)

DESIGN OFFICE 3D DRAWINGS

- $\bigtriangledown$  Custom glove boxes
- $\bigtriangledown$  Specific Projects
- $\bigtriangledown$  Simulations





#### PURE-RANGE GLOVE BOXES PURIFICATION UNITS FOR CONTROLLED ATMOSPHERES

## REMOVAL OF H20 AND/OR O2 FROM INERT GAS (Ar/N<sub>2</sub>/He)

 JACOMEX systems offer a unique technical strength, known as one of the best, ensuring a stable pure atmosphere over time with spaced regeneration steps.

#### THE ADVANTAGES

- Substantial gas saving
- Automatic regeneration (N<sub>2</sub>-Ar mix.3-10% H<sub>2</sub>)
- Stable purity over time without regeneration nor maintenance
- Automatic pressure regulation without vacuum pump
- Silent functioning (noise level <50dB)</li>



#### COMPARED DATA

Technical Data	PureSmart Core-8	PUREMOD CORE-10	PUREEVO Core-12	PUREEVO CORE-24P	PUREEVO Core-245
St.Steel Glovebox AISI 304L Thickness 3 mm Tightness class 1 ISO 10648-2	×	×	×	×	×
Energy-Saving Mode	×	×	×	×	×
Operating mode : positive and negative pressure	×	×	×	×	×
Vacuum pump 2 stages 21m³/h (Limit Press. 5.10-4 mbar)	×	×	×	×	×
Automatic vacuum chamber with adjustable parameters	•	×	×	×	×
Blower with variable flow		×	×	×	×
Customized project follow-up		×	×	×	×
Custom Design / Process integration			×	×	×
Glovebox tightness self-test	•	٠	٠	•	٠
Alarm inert gas missing/failure	•	٠	٠	•	٠
Double sided working area		•	٠	•	٠
Adjustable automatic glovebox flushing depending on $\rm H_2O$ / $\rm O_2$ -values		٠	٠	•	٠
Heated mini vacuum chamber Ø150 mm		٠	٠	•	٠
Vacuum chamber with interlocked doors Ø400 mm		•	٠	•	٠
Glovebox Design: high cleanability			٠	•	٠
Glovebox Design: electropolishing - surface coating			٠	•	٠
Purifier by-pass with automatic purification start (auto-start)			٠	•	٠
Electronic gauge with vacuum-interconnected cycling			٠	•	٠
Heated vacuum chamber Ø400 mm			٠	•	٠
HMI Touch Panel size	7″	7″	10″	10″	10″
Modularity - Integration flexibility	+	++	++++	++++	++++

# INERT GAS PURIFICATION UNITS



- A wide range of purifiers
- Appropriate technical choices
- Performant systems

#### **TECHNICAL DATA**

#### PLC-controlled purification unit

- Colour touch screen interface: continuous monitoring and recording of functional data
- Automatic regeneration  $N_2$  / Ar / He +  $H_2$
- Leakage rate <10E-5mbar l/s</p>
- Closed loop circulation
- Configurable H<sub>2</sub>O and O<sub>2</sub> alarms
- Configurable automatic gas flushing
- USB and Ethernet ports: data export and remote control

#### SINGLE-LINE PURIFIERS

## CORE-8

Circulation flow: 30m<sup>3</sup>/h

Capacities : 36L  $O_2$  - 1000g  $H_2O$ 

## CORE-10

Variable circulation flow: max.120m<sup>3</sup>/h

Capacities: 45L O<sub>2</sub> - 1250g H<sub>2</sub>O

## CORE-12

- Variable circulation flow: max.120m<sup>3</sup>/h
- Capacities : 55L O, 1500g H,O

#### DOUBLE-LINE PURIFIERS

## CORE-24P

- Variable circulation flow : max.120m<sup>3</sup>/h
- Capacities: 110L O<sub>2</sub> 3000g H<sub>2</sub>O
- Avantages : Continuous purification
   Ready-to-use purification tank

## CORE-245

Variable circulation flow: max.120m<sup>3</sup>/h

- Capacities : >280L O<sub>2</sub> 3000g H<sub>2</sub>O
- Avantages : boosted capacities
   Purification of large volumes
   Safety for oxygen-highly-sensitive processes



## CUSTOM GAS PURIFICATION UNITS

## P(SYS)-IV-P P(SYS)-IV-S

#### STANDARD MODULAR PURIFICATION UNITS

Four-models reactors that can run as independent or combined modules:

- Recommended for large volumes and G[mega] glove boxes
- By-pass line and automated analysis circuit
- Air or water exchanger

### P(SYS)-IV-P

Two double purifying lines

#### **TECHNICAL DATA**

- Purification of volumes until 20m<sup>3</sup>
- Two parallel lines (4 purifiers)
- Continuous purification even during purification phases
- Capacity per line > 560L O<sub>2</sub> 3900g H<sub>2</sub>O

## P(SYS)-IV-S

Two double purifying lines

#### **TECHNICAL DATA**

- Purification of volumes until 40m<sup>3</sup>
- 🔻 Two lines assembled in series (4 purifiers)
- Over-boosted H<sub>2</sub>0 and O<sub>2</sub> purification capacity
- 🖊 Total capacity > 1120L O, 7800g H,O

#### LARGE-VOLUME PURIFICATION UNITS



## EXPERTISE

#### GAS PURIFICATION AND MANAGEMENT

Jacomex expertise allows us to answer your specific needs while taking critical parameters into account:

- Volume, number of gloves, glove box leak rate
- Internal process, materials and products handled.
- Application field, research, production
- Risks analysis and security constraints
- Running and maintenance costs





## DISCONNECTABLE ACTIVATED CARBON SOLVENT TRAP

#### EFFICIENT - AUTONOMY

Activated charcoal with standard or specific impregnation for targeted pollutants (HF, acids, hydrocarbons...). For Chemistry and Physics. **Capacity :** ~ 700 g solvents (vapour) **Advantage:** disconnection of the trapping unit without pollution of the circuit. Replacement of the load can be proceeded in a safe area.

#### MOLECULAR SIEVE SOLVENT TRAPPING

REGENERABLE - AUTONOMY Removal of the loads at longer intervals. **Capacity :** ~ 900 g solvents (vapour)



#### **COV ANALYZERS**

Optional COV analyzers increase the security level by allowing real time control of the solvent trapping.





## PURE SOLV Inert

#### SOLVENT PURIFICATION SYSTEM

SOLVENT PURIFICATION UNIT WITH GLOVE BOX DISPENSING

#### **TECHNICAL DATA**

- Safety cabinet according to EN 14470-1 and EN 1363-1 norms with high and low ventilation. Flange for connection to an extraction
- Purification and solvent dispensing in laboratory glassware and glove boxes. Purification system for 5 different solvents (to be specified for each project)
- Double line purification columns, capacity 10L/line
- Frame, purification columns, stainless steel support AISI 316L
- Purification capacities 800L before regeneration/removal
- Adjustable flow until 1L/min
- Secured AISI 304L stainless steel tanks, capacity 18L with fast ROTAREX connections at gas input and solvents output, valves and safety valves
- Retention tray under the tanks
- PTFE flexible and hard AISI 316L stainless steel piping.
- Pressure and vacuum manometer
- Gas input security valve
- 9µ-filter at purification output
- V 0-6 bar independent pressure regulator for each purification line
- Membrane vacuum pump with a 20L/min flow, vacuum limit 8mbar absolute

A wide range of SPS for the purification of 2-7 solvents. Also available in Benchtop Micro version.





- Modular glove boxes
- Custom glove boxes
- Large-dimensional glove boxes

<1 PPM H<sub>2</sub>0 – O<sub>2</sub>



Biology, Organometallic Chemistry, Material Science, Lithium Batteries... We know your specific problematics!

#### **CHEMISTRY BIOLOGY**

- Research and characterization of enzymes related to proteins study for therapeutic applications (antibacterial)
- GP[concept]T2 anaerobic-glove box with air-conditioning and freezer



#### **ANALYSIS & MATERIALS**

- Characterization of materials within the frame of studies on electrochemical energy storage. Research of new hybrid organic and polymer materials for the energy
- GP[concept]T4 argon-glove box with TGA thermogravimetric balance on anti-vibration table and inner air-conditioning



#### LITHIUM BATTERIES

- Development of new liquid electrolytes (salt synthesis, additives and solvents) for advanced lithium-ion batteries and new solid electrolytes (polymers and ceramics synthesis) for all-solid-state lithium batteries of 2<sup>nd</sup> generation
- ▼ **GP[concept]T5** argon-glove box



< 1 PPM H<sub>2</sub>0 – O<sub>2</sub>



Turn-key and custom solutions in Physics and Chemistry for the development and characterization of electronic devices and organic materials.

#### **ORGANIC ELECTRONICS**

- Synthesis and development of functional materials, TT-combined polymers and copolymers for Organic Electronics
- Glove box with two thin film deposition systems for the evaporation of organic and metallic materials



#### BATTERIES

 Glove box connected on the load-lock chamber of a TFD equipment by magnetron cathodic sputtering. The equipment allows the deposition of lithium-based materials for batteries applications



#### PEROVSKITE PHOTOVOLTAIC CELLS

- Solar cells development: deposition by spinning of Perovskite and Spiro-OMeTAD and thin film gold deposition by evaporation for electrical contacts.
- Line of glove boxes among which one is dedicated to moisture level control (0-70% RH) in a clean room class 1000







Many processes use fine powders that may be hazardous to health or are reactive to the ambient air. We integrate machines, instruments in the desired atmosphere with the appropriate safety equipment.

#### FINE CHEMISTRY - PROTECTION OF OPERATORS

- Gloveboxes operating in negative pressure under air and nitrogen with HEPA filtration.
- For analysis, transfer and packaging of toxic powders, HP-APIs and CMR.
- Vacuum cleaner and safe waste disposal.
- Hinged front panel and rounded corners for easy cleaning of the enclosure.
- Valve for automatic regulation of the negative pressure and safety flow in case of containment failure.



- Re-conditioning of pyrophoric powders under controlled atmosphere
- Safe transfer and removal of powders
- Hermetic connection of bags and drums
- Sampling, weighing and operating in ATEX conditions
- Automated vertical transfer chambers
- Cleanable working space and integrated vacuum cleaner



## DEPOWDERING IN ADDITIVE MANUFACTURING

- Safe post-processing of additive-manufactured parts
- Quick opening the front door, perforated floor and gravity-fed powder chute
- Configurable concept according to use: 4 models with modular and scalable design.
- Options: unidirectional flow, rotating tilt table, suction pipe, regenerative argon blow-off gun, ultrasonic vibration, powder filtration, cyclonic filtration, distribution nozzle, vacuum hose, sieve integration, gas purification and O<sub>2</sub>+H<sub>2</sub>O %ppm analysers





CONTROLLED ATMOSPHERE



#### TITANIUM WELDING

- Welding of titanium parts for the aeronautics.
- Big main vacuum chamber for transferring very long titanium parts (welding of in-flight refuelling poles for the Rafale aircraft).
- Multi-zone welding areas with mobile protective screens. Ergonomic glove rings and built-in welding torches.
- Interlocked safety doors, automatic inner door, H<sub>2</sub>O+O<sub>2</sub> purification unit and analysers.
- 60m<sup>3</sup>/h pumping unit with primary pump and a Roots pumping system.

#### LASER CUTTING

- Cutting of fuel rods components for the nuclear industry with built-in laser machine.
- Glove box operating in negative pressure under controlled atmosphere. Double HEPA filtration, automatic pressure regulation and oxygen safety threshold.
- Working space offering a transfer/preparation area and a double-sided glove box for cutting.
- Protection of operators: laser security with antiradiation filtration panels, handling gloves with safety gates and light curtains, vacuum chambers and interlocked doors, Jacomex VMS63 safety valve.
- Full integration of the laser cutting machine with remote controls, reinforced frame, anti-vibration marble.

#### ADDITIVE MANUFACTURING

- Surface functionalization and parts repair by laser cladding technique. Metal deposition of super alloys
- Glove box G[mega] 45m<sup>3</sup>
- Controlled atmosphere with an H<sub>2</sub>O-O<sub>2</sub> four-lines purification unit P[sys]-IV-S
- Two vacuum chambers with transfer rails for the loading of middle-sized parts. Access door for the loading of large parts. Ø400 mm transfer chamber for tooling transfer
- Six-axes robot with reloading head for powder projection/fusion

Our modular and large-dimensional glove boxes are perfectly fitted to your industrial processes within traditional and cutting-edge fields: 3D Printing and Additive Manufacturing, Aeronautics, Laser and Titanium welding, Medical, Food-industry...









Relying on a 75 years old experience in the nuclear field, JACOMEX is the ideal partner when dealing with applications requiring a reinforced protection for the manipulators and the environment. Security level and design are largely customizable

#### **INDUSTRIAL PROCESS - R&D**

- Glove box under controlled atmosphere with integration of a 3D printer which has allowed the 1st worldwide production of 3D printed objects in uraniummolybdenum and uranium-silicon in the Research and Innovation Laboratories of Framatome-CERCA.
- Other glove boxes with similar design have been supplied in the same laboratories enabling the integration of complex machines and processes: crushing, grinding, screening, induction furnace, weighing, laser cutting, tensile testing ...
- Double HEPA filtration, vacuum chamber with interlocked doors, RTP systems, external remote machine controls, alarms and O<sub>2</sub> level control (% - ppm).





#### **EUROPEAN NUCLEAR WORKSITES**

- Glove box for the European Spallation Source (ESS) Sweden.
- Containment facility for component transfer operations from and into a shielded hot cell.
- Double HEPA filtration, ventilated transfer chamber, hatches and bag rings, handling tools and winch for moving heavy materials.

#### INTERNATIONAL SAFEGUARDS

- Lines of gloveboxes at the new IAEA's Safeguards Analytical Laboratories
- Rounded corners.
- Transfer airlocks, RTP and container flanges.
- Alarm management and fire safety.
- Particles and acid fumes trapping.
- Automatic negative-pressure regulation and safety flow rate of 200m<sup>3</sup>/h.



operating under air.

• Safety lift-up panel.

management.

Options and equipment on request:



Custom-made glove boxes for the nuclear sector developped by our own design office. Numerous technical solutions allow to comply perfectly with the required use and the environmental safety constraints.



#### **NEW GENERATION REACTORS**

 Glove boxes for experiments and corrosion studies in nuclear environment under purified inert atmosphere.

**DECONTAMINATION / DECOMMISSIONING** 

• Transfer airlock and large diameter bag rings.

• Closed loop vacuum cleaner with safe waste

 Glove boxes for the maintenance and decontamination of parts on a radioactive waste storage site.
 Installations with Jacomex safety control valves

- ▼ Double HEPA filtration on a sealed hermetic gas circuit.
- Safety valves operating under nitrogen.
- Pollution free transfers with double filtration.
- Large capacity H<sub>2</sub>O and O<sub>2</sub> purification unit with analysers, flow control, alarms.
- ▼ Processes at 5-10ppm H<sub>2</sub>O and O<sub>2</sub> in negative pressure.



#### **PROCESSES - MACHINE INTEGRATION**

- Glove box with Thin Film Deposition system for substrate development in nuclear environment.
- Double HEPA filtration under air.
- Transfers through airlock and bag rings.
- Integration of an ultra-high vacuum deposition chamber with crucibles, evaporation sources and control cabinet.
- Rely on our expertise and our own engineering department to make any integration possible with the original process characteristics (furnace, evaporator, ICP-MS mass spectrometer, etc.).



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Our various departments (sales, design office, engineering, quality, technical and R&D, assembly, testing, service) are hosted in the same facility, ensuring flexibility, responsiveness and performance.

#### PHARMA / API AND HP-API

- Isolator functionning in negative pressure under air or nitrogen with dual HEPA filtration, BIBO, pressure, temperature and humidity controls, filter clogging indicators, traceability by recorder.
- Transfer systems: bag-in/bag-out ports, EZI-dock, airlock with integrated oven and automatic safety doors.
- AISI US316L electropolished stainless steel finish: isolator, transfer systems and easily cleanable doors.
- Operator protection with guaranteed safety flow rate of 200m<sup>3</sup>/h in the event of containment failure.



#### **PHARMA / PROCESSES**

- AISI US316L stainless steel pharmaceutical isolator with two built-in freeze-dryers. Automatic airlock with interlocked doors. Safety lift-up front panel in mineral glass with inflatable gasket.
- AISI US316L electropolished stainless steel finish, isolator, transfer systems and easily cleanable doors.
- Control / Air Conditioning and humidity regulation
   < 0.1% RH</li>
- Easily cleanable and bio-decontaminable work space using hydrogen peroxide vapour.



#### PHARMA / ANAEROBIC ENVIRONMENT

- AISI US316L stainless steel cell bank isolator under ultra-pure controlled atmosphere (probiome science).
- Safe vacuum chamber with automatic transparent mineral glass doors.
- Particle control as per ISO 14644-1 with laminar flow.
- Gas purification and solvent trapping unit:
- ▼ 0, < 1ppm, H,O < 0.1%.
- Easily cleanable and bio-decontaminable work space using hydrogen peroxide vapour.





GEP-GMP compliant and IQ-OQ verified isolators (FAT/SAT). Specific documented projects on request (CFR21 part.11, GAMP5, HDS, FS, RTM...)

#### PHARMA - MEDICAL / LAMINAR FLOW

- A laminar flow system to achieve a severe environment with a controlled particle concentration can be installed on our range of isolators operating :
  - in positive or negative pressure
  - under air or under controlled purified atmosphere.
- ISO 5 classification as per 14644-1 (certified when no handling) on request.
- WIP / CIP cleaning solutions.



#### **MEDICAL / BIOLOGY**

- Climatic isolators facility for experiments and research in molecular cell biology.
- Controlled atmosphere with negative pressure regulation.
- Stand-alone units for temperature (°C) and humidity (%RH) control. Parameters configurable on HMI/Touch panel.
- CO<sub>2</sub> % control and O<sub>2</sub> removal (0.0001% <1 ppm).</p>
- Can be manufactured in Corian or US AISI 304/316L stainless steel.
- Specific equipment: binoculars lifting panels connected interlocked airlock chambers.





- Isolator under controlled atmosphere for the assembly and packaging of medical implants.
- Safe environment free of carbon particles, hydrocarbons, pollutants and microbial contamination.
- Particle filtration, solvent and acid trapping.
- ▼ 0, control <1%.
- Monobloc stainless steel enclosure, rounded corners, roughness <0.8µm, inner Teflon coating.</li>
- Special air-lock for clean transfer of medical devices between the clean room and the controlled area.



# THEY TRUST US

GPICO

Expertise, know-how, human and technical skills, overall management of your projects, service department... Our major asset, YOUR GUARANTEES

- Chemistry
- Physics
- ▼ Material Science
- Energy

- Organic Electronics
- Additive Manufacturing
- Aeronautics
- Nuclear

- **P**harma
- Medical
- Biology
- Geosciences

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